









Salient Features

- Screwed Female Ends to IS 554 / BS 21 / ISO 7.
- Screwed in Bonnet, Inside Screw, Non-Rising Stem, Integral Seat, Solid Wedge.
- Designed sheet metal handwheel for a firm grip and convenient operation.
- Premium Quality PTFE Gland Packing.
- Design Standard IS 778, Class-2.
- Provision for re-packing under pressure.

Test Pressure (Hydrostatic):

Shell: 2.4 MPa

Seat & Back Seat: 1.6 MPa

Maximum Working Temperature: 225°C

Suitable For

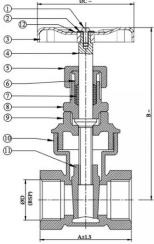
Water, Oil

*Also available with Open-Shut Indicator and Locking Device, at a nominal extra price.

Materials

| P.No. | Name of Part | Material of Construction | Specification | Quantity |
|-------|---------------|--|---------------------|----------|
| 1 | Screw / Bolt | Carbon Steel (Zinc Plated) | IS 1367 | 1 |
| 2 | Washer | Carbon Steel (Zinc Plated) | IS 2062 | 1 |
| 3 | Handwheel | Sheet Metal (Powder Coated) / Cast Iron | / IS 210 Gr. FG 200 | 1 |
| 4 | Stem | Forged Brass | IS 6912 Gr. FLB | 1 |
| 5 | Gland Nut | Forged Brass | IS 6912 Gr. FLB | 1 |
| 6 | Gland | Forged Brass | IS 6912 Gr. FLB | 1 |
| 7 | Gland Packing | PTFE | BSEN 12086 - 1 | - |
| 8 | Stuffing Box | Forged Brass | IS 6912 Gr. FLB | 1 |
| 9 | Bonnet | Forged Brass | IS 6912 Gr. FLB | 1 |
| 10 | Body | Bronze | IS 318 Gr. LTB 2 | 1 |
| 11 | Wedge | Bronze | IS 318 Gr. LTB 2 | 1 |
| 12 | Name Plate | Aluminium | | 1 |





Sizes / Dimensions

| Size (Inches) | Size (mm) | A ±1.5 | B ~ | ØC ~ | D |
|---------------|-----------|--------|-----|------|--------|
| 1/4 | 8 | 50 | 84 | 50 | 1/4″ |
| 3/8 | 10 | 50 | 89 | 50 | 3/8″ |
| 1/2 | 15 | 60 | 105 | 55 | 1/2″ |
| 3/4 | 20 | 60 | 117 | 60 | 3/4″ |
| 1 | 25 | 70 | 132 | 70 | 1″ |
| 1 1/4 | 32 | 80 | 140 | 80 | 1 1/4" |
| 1 1/2 | 40 | 90 | 172 | 90 | 1 1/2" |
| 2 | 50 | 100 | 190 | 100 | 2″ |
| 2 1/2 | 65 | 105 | 214 | 115 | 2 1/2" |
| 3 | 80 | 125 | 268 | 125 | 3″ |
| 4 | 100 | 160 | 323 | 160 | 4" |

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