



**AUTHORISED DISTRIBUTORS FOR**



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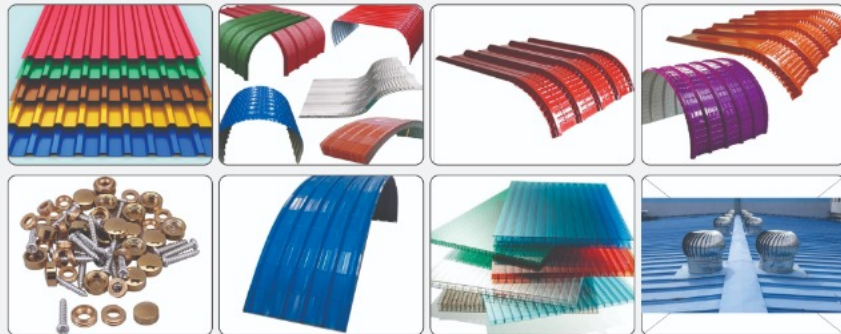
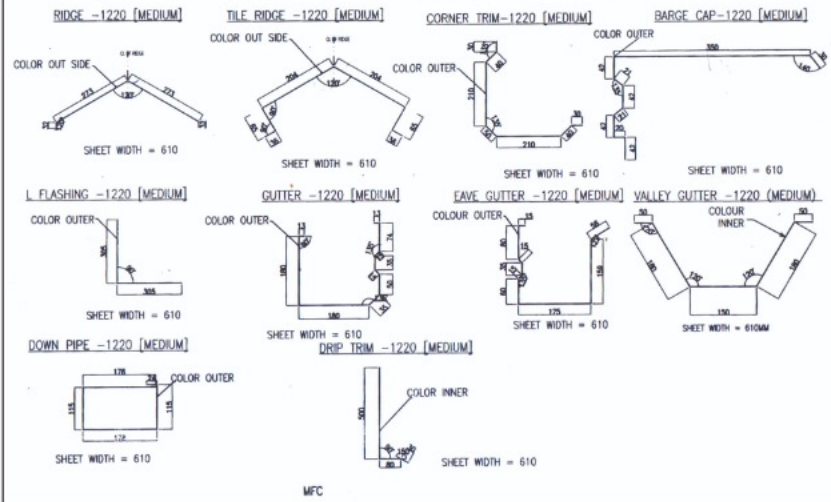
**Warehouse:**

Sy. No. 10, Vishweshwarapura Village, Kasaba Hobli,  
Nelamangala Taluk, Bengaluru Rural District - 562 123.

# CALCUTTA TUBE CENTRE

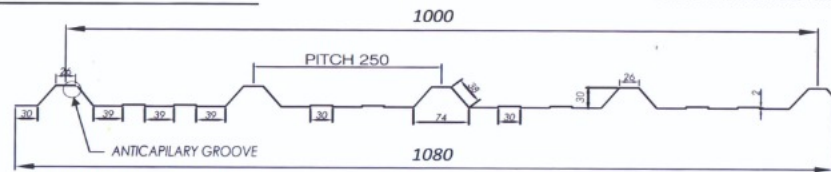


ACCESSORIES FOR 1220 COIL - MEDIUM (ONLY 1000 mm EFFECTIVE WIDTH PROFILE)



TRAPEZOIDAL PROFILE -NEW

All Dimensions are in "mm"



FEEDING WIDTH = 1220 mm  
 SHEET WIDTH = 1080 ± 10 mm  
 EFFECTIVE WIDTH = 1000 ± 10 mm  
 PITCH = 250 ± 4 mm  
 CREST DEPTH = 32 ± 2 mm  
 SHEET LENGTH = ± 1 mm/mtr (Not more than 5 mm)

Material Specifications

**Pre-Painted Alu-Zinc Steel Sheets (Galvalume\*)**  
(55% Aluminium 45% Zinc Alloy)

**Pre-Painted Galvanized Steel Sheets (GI Base)**

Alu-Zinc coating/Zinc coating : AZ 70 / Z 120 gsm  
 Primer service coat : 5 microns epoxy/PU on both sides  
 Paint coating : Regular Modified Polyester (RMP)  
 (Optional - Silicon Modified Polyester & PVDF)

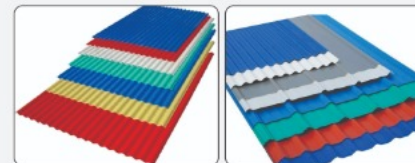
Painting thickness (top) : 18- 20 microns  
 Painting thickness (bottom) : 5-7 microns  
 Surface paint reflection : Glossy finish (Optional - Matt finish)  
 Conforms to : ASTM A653, A755, A792, AIS G3302  
 G3312, G3321, 63322, AS1397

Material Dimensions

Standard / Customised\*

Material Specifications

Pre-Painted Galvanized Steel Sheets (GI-Base)  
 Zinc coating : Z 100/90/70 GSM  
 Primer service coat : 5 microns epoxy/PU on both sides  
 Paint coating : Regular Modified Polyester (RMP)  
 (Optional - Silicon Modified Polyester & PVF 2)  
 Painting thickness (top) : 18 - 20 microns  
 Painting thickness (bottom) : 5 - 7 microns  
 Surface paint reflection : Semi Gloss / Matt Finish  
 Conforms to : ASTM A653, A755, AIS G3302,  
 G3312, IS277, 513, 4246, AS 1397 1.



COLOR RANGE

BACKSIDE COLOURS :

